



Standard Specification for Finishing Hydrated Lime¹

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This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification covers two types of finishing hydrated lime that are suitable for use in the scratch, brown, and finish coats of plaster, for stucco, for mortar, and as an addition to portland-cement concrete. The two types of lime sold under this specification shall be designated as follows:

1.1.1 *Type N*—Normal hydrated lime for finishing purposes, and

1.1.2 *Type S*—Special hydrated lime for finishing purposes.

NOTE 1—Type N, normal finishing hydrated lime, is differentiated from Type S, special finishing hydrated lime, in that no limitation on the amount of unhydrated oxides is specified for Type N hydrate, and the plasticity requirement for Type N hydrate shall be determined after soaking for 16 to 24 h.

NOTE 2—For lime putty, refer to Specification C1489.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

C25 Test Methods for Chemical Analysis of Limestone, Quicklime, and Hydrated Lime

C50 Practice for Sampling, Sample Preparation, Packaging, and Marking of Lime and Limestone Products

C51 Terminology Relating to Lime and Limestone (as used by the Industry)

C110 Test Methods for Physical Testing of Quicklime, Hydrated Lime, and Limestone

C842 Specification for Application of Interior Gypsum Plaster

C1271 Test Method for X-ray Spectrometric Analysis of

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

Lime and Limestone

C1301 Test Method for Major and Trace Elements in Limestone and Lime by Inductively Coupled Plasma-Atomic Emission Spectroscopy (ICP) and Atomic Absorption (AA)

C1489 Specification for Lime Putty for Structural Purposes

3. Terminology

3.1 *Definitions*—For definitions of terms relating to hydrated lime, refer to Terminology C51.

4. Chemical Composition

4.1 Hydrated lime for finishing purposes shall conform to the following requirements as to chemical composition:

	Type N 95	Type S 95
Calcium and magnesium oxides (LOI-free basis), min, %	95	95
Carbon dioxide (as-received basis), max, %		
If sample is taken at the place of manufacture	5	5
If sample is taken at any other place	7	7
Unhydrated oxides (as-received basis), max, %	...	8

5. Residue

5.1 The percentage residue of finishing hydrated lime shall conform to the following requirements:

Residue retained on 600- μ m (No. 30) sieve, max, %	0.5
Residue retained on 75- μ m (No. 200) sieve, max, %	15

6. Popping and Pitting

6.1 Finishing hydrated lime shall show no pops or pits when tested in accordance with the method prescribed in 10.1.2.

7. Plasticity

7.1 The putty made from Type N, normal finishing hydrated lime, shall have a plasticity figure of not less than 200 when soaked for a period of not less than 16 h nor more than 24 h.

7.2 The putty made from Type S, special finishing hydrated lime, shall have a plasticity figure of not less than 200 when tested commencing within 30 min after mixing with water.

8. Application of Interior Gypsum Plaster

8.1 For recommended application procedures refer to Specification C842.

*A Summary of Changes section appears at the end of this standard